

ENGINEERED SURFACES

Arclin™ Readypaint 3530

DESCRIPTION/END USE

Arclin™ Readypaint 3530 Medium Density Overlay is a phenolic resin impregnated overlay, specifically designed to provide an opaque, smooth surface for exterior and interior doors. **Arclin™ Readypaint 3530** provides for uniform adhesion of primers and exterior/interior paints as well as a durable surface for a superior finish that is resistant to moisture. The overlay effectively masks substrate imperfections such as grain raise and patches. **Arclin™ Readypaint 3530** can be adhered to substrates with a variety of adhesives using hot or cold pressing applications. Please refer to the adhesive manufacture for proper application amounts and conditions.

PHYSICAL PROPERTIES AND SPECIFICATIONS

	US/Imperial	Metric
Color:	Natural – Light Brown	Natural – Light Brown
Resin content:	27.3%	27.3%
Raw Paper Weight:	42# /1,000 ft ² (MSF)	207 g/m ²
Finished weight:	57# /1,000 ft ² (MSF)	279 g/m ²
Thickness before pressing:	0.016 in.	0.406 mm
Lineal length per roll:	1800 ft	549 m
Total area per 38"/50" x 1800 ft roll:	5,700/7,500 ft ²	530/697 m ²
Total gross weight per 50" x 1800 ft roll:	325/428 lbs	147/195 kg

TECHNICAL INFORMATION:**STORAGE CONDITIONS:**

Recommend storage in a cool, dry place with the original wrapping intact. Ideal conditions are less than 50% relative humidity, and 23°C (73°F) or below. Contact Arclin Surfaces technical staff before using a product over twelve months old.

PRESSING SCHEDULE:

Consult Arclin Surfaces technical personnel for developing best pressing conditions for your application.

STANDARD SIZES

Rolls

US/Imperial			Metric		
Width Inches	Length Feet	Diameter Inches	Width mm	Length m	Diameter mm
38"/50"	1,800	22	965/1,270	549	559

- Other roll sizes available on request depending on paper availability and commercial agreements.
- Core size is 6" Inside Diameter (152.4 mm)

Standard container configurations – Export

Container Size	Rolls per Container	Target Volume	
		ft. ²	m ²
20 feet – 38"/50"	72/40	410,400/300,000	38,126/27,870
40 feet – 38"/50"	128/80	729,600/600,000	67,780/55,740

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